



Dart Aerospace Ltd.
1270 Aberdeen St
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D3806-047
Job Sheet 200565



Part No: D3806-047

Job Qty: 2 pcs

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 4,7 IPP REV:A 16.04.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	2 pcs	9/13/19	9/13/19	0.00	0.10	Large Fab - 1		CL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	Automated Welding - B4B	2 pcs	9/13/19	9/13/19	0.00	1.00	Automated Welding - 1 - B4B		ML
130	QC 9	2 pcs	9/13/19	9/13/19	0.00	0.00	QC 9 - 10		CL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
140	QC 5	2 pcs	9/13/19	9/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



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Container No: S213245



Part: D3806-047

Job No: 200565

Serial No/Batch: S213245

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/12/19

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					QC 5 - 68											
					QC 5 - 9											
					QC 5 - 50	<i>a</i>										
					QC 5 - 30											
					QC 5 - 40											
					QC 5 - 61											
					QC 5 - 81											
150	Packaging 3-1 - Stock - B4B	2 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B											
					Packaging 3 - 2 - B4B											
					Packaging 3 - 3 - B4B											
					Packaging 3 - 4 - B4B											
					Packaging 3 - 5 - B4B											
					Packaging 3 - 6 - B4B											
					Packaging 3 - 7 - B4B											
					Packaging 3 - 8 - B4B											
					Packaging 3 - 9 - B4B											
					Packaging 3 - 10 - B4B											
					Packaging 3 - 11 - B4B											
					Packaging 3 - 12 - B4B	<i>a</i>										
					Packaging 3 - 13 - B4B											
					Packaging 3 - 14 - B4B											
					Packaging 3 - 15 - B4B											
					Packaging 3 - 16 - B4B											
					Packaging 3 - 17 - B4B											
					Packaging 3 - 18 - B4B											
					Packaging 3 - 19 - B4B											
					Packaging 3 - 20 - B4B											
					Packaging 3 - 21 - B4B											
					Packaging 3 - 22 - B4B											
					Packaging 3 - 23 - B4B											
					Packaging 3 - 24 - B4B											
					Packaging 3 - 25 - B4B											
					Packaging 3 - 26 - B4B											
					Packaging 3 - 27 - B4B											
					Packaging 3 - 28 - B4B											
					Packaging 3 - 29 - B4B											
					Packaging 3 - 30 - B4B											
					Packaging 3 - 31 - B4B											
					Packaging 3 - 32 - B4B											
					Packaging 3 - 33 - B4B											
					Packaging 3 - 34 - B4B											
					Packaging 3 - 35 - B4B											
					Packaging 3 - 36 - B4B											
160	QC 21 - SA	2 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21											
					QC 21 - SA - 70											
					QC 21 - SA - 53											
Part Op 110 - Cut blanks at 47.0" ***EXTRA MAT'L WILL BE CUT AT ASSEMBLY*** Descriptions: 120 - (Automated welding) ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: <i>M137018</i> 130 - (QC9- Inspect visual per QSI004- Fusion Welds) 140 - (QC5- Inspect part completeness to step on W/O) 150 - Identify as per dwg & Stock Location: <i>W400</i> ***WA001*** 160 - (QC21- Final Inspection - Work Order Release)																
Job BOM <table><tr><th>Part / Item</th><th>Component Name</th><th>Quantity</th><th>Operation</th><th>Container</th></tr><tr><td>M304B0.250x0.500</td><td>304 Bar .250 X .500</td><td>7.8400 ft (3.92 ea)</td><td>110-Large Fab - Welded Assy-1</td><td><i>5190032</i></td></tr></table>							Part / Item	Component Name	Quantity	Operation	Container	M304B0.250x0.500	304 Bar .250 X .500	7.8400 ft (3.92 ea)	110-Large Fab - Welded Assy-1	<i>5190032</i>
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	M304B0.250x0.500	8	27	0
Part Specifications				
Specifications could not be found.				

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